# **EPISOL GM**

## Epoxy trowel mortar for high mechanical and chemical loads

#### **USAGE**

EPISOL GM is an impermeable, highly mechanically loadable trowel mortar for indoor applications and for small repairs outdoors and in wet areas.

#### **CHEMICAL RESISTANCE**

EPISOL GM has an excellent chemical resistance to alkalis, petroleum derivatives, acid, diluted organic acids, salts and solutions. For more information please contact RESIPLAST NV.

## **PROPERTIES**

- · Simple processing
- High resistance to heavy dynamic loads
- · High wear resistance
- Impermeable
- Slightly non-slip surface
- · High chemical resistance

#### **PROCESSING**

#### • Preparing the application surface

Make sure the surface is clean. The recommended processing temperature for the surface, the surroundings and the material is 15 to 25°C. Do not use below 5°C. Apply EPISOL GM on a still tacky coat of EPISOL PRIMER GM or on a sprinkled cured primer coat.

A primer is not necessary for small repairs.

#### Mixing

Stir the base (component A) evenly before use. Add the full amount of hardener (component B) and mix mechanically (300rev/min) until both components are homogeneous. Slowly add the filler component to the mix. Mix until homogeneous.

## Application

Spread with a flat trowel.

Apply several coats for layer thicknesses greater than 5cm. Make sure that the previous coat has cooled off.

Minimum layer thickness  $6\,\mathrm{mm}$ , optimal layer thickness is between  $8\,\mathrm{and}11\,\mathrm{mm}$ . EPISOL GM is impermeable.

After 12 hours, EPISOL GM can be finished off with EPISOL RP/NV, EPISOL AQ PAINT, EPISOL FLOORLINE 0.5-1.

#### • Use

After 12 hours of curing, you can walk on the floor.

Can be mechanically loaded after 4 days.

Complete chemical resistance after 7 days at 20°C, lower temperatures will extend the curing



## **PACKAGING**

EPISOL GM	Comp A	Comp B	Comp C
Set 15kg	1.88kg	0.72kg	12.4kg

## **TECHNICAL SPECIFICATIONS**

Specific mass	2.0kg/dm³
Colour	Sand colour
Surface	Non-slip surface
Pressure resistance	>70N/mm²
Flexural strength	>28N/mm²
Tensile strength	>6N/mm²
Adhesion to concrete	2.6N/mm² (exceeds concrete cohesion)
E-modulus	1400N/mm²
Fire class	Class B2
Heat resistance	60°C
Layer thickness Optimal layer thickness	From 5mm 8 – 11mm
Min. application temperature Min. hardening temperature	+10°C +5°C
Processing time	approx. 25 minutes at 20°C
Hardening time at 20°C	Can be walked on 12 hours Can be mechanically loaded 4 days Can be chemically loaded 7 days
Curing	Non-shrinking
Shelf life	24 months

## **CE CERTIFICATE**



Reaction to fire	E <sub>n</sub>
Release of corrosive substances	SR
Water permeability	NPD
Abrasion resistance (Taber)	<40mg (CS10-1000tr-1kg)
Adhesion strength	B 1,5
Impact resistance (DIN EN ISO 6272)	>10Nm
Soundproofing	NPD
Sound absorption	NPD
Thermal resistance	NPD
Chemical resistance	NPD

#### **USAGE**

2kg/m² per mm layer thickness

## **APPEARANCE**

A-component	Modified epoxy resin lightly thixotropic
B-component	Polyamine hardener
C-component	Dry filler
Colour	Sand colour

## YOU WILL NEED TO SUPPLY

- Paint roll
- EPISOL PRIMER GM
- Mixing bucket
- Cleaning solvent for tools: MEK SOLVENT

## **STORAGE**

Store EPISOL GM in a dry, well ventilated storage area between 5 and 35°C. 24 months shelf life, C component unlimited shelf life.

If in doubt, contact RESIPLAST NV and provide the batch number on the package. Do not let the product get in contact with ground water, surface water or sewage systems. Dispose of contaminated packaging and remnants according to legal regulations.

#### **SAFETY**

Carefully read the safety instructions before using EPISOL GM. Products have a characteristic odour when being applied. Ensure there is sufficient ventilation, stay away from ignition sources and do not smoke. Avoid contact with skin. Eye irritation and/or sensitivity may occur during heavy vapour concentrations, inhalation and/or skin contact. Do not keep food products (food, beverages) in the same workspace. Always wear personal protective equipment according to local guidelines and regulations. Gloves and safety goggles are mandatory.

The above information is provided in good faith, but without any guarantees. The application, use and processing of the products are beyond our control and are, as such, the sole responsibility of the user/processor. In the event that Resiplast N.V. is still held liable for damages, then the claim will still be limited to the value of the goods delivered. We always aim to deliver consistently high quality goods. This version replaces all previous versions. Version 1.3 Date: 5 November 2020 4:04 pm

