

# POLYAC® BDM-AL

**FLEXIBLE, LIQUID, VERY FAST CURING, OPTIMALLY LEVELLING, PUMA BASED, ELASTOMERIC WATERPROOFING MEMBRANE.**



## DESCRIPTION

POLYAC® BDM-AL is a highly reactive, flexible, liquid and easy to apply, elastomeric waterproofing membrane or wear layer with very high durability even at low temperatures.

## ADVANTAGES

- High reactivity
- Fast curing
- Sustainable
- Liquid and easy to apply
- Applicable at low temperature
- Optimal viscosity
- Crack bridging
- Optimized polymerization under difficult conditions
- High chemical resistance
- Resistant to thawing salt

## FIELD OF APPLICATION

POLYAC® BDM-AL can be used as a waterproofing membrane or as a wear layer.

- Roofs
- Terraces
- Balconies
- Galleries
- Parking roofs
- Bridges

## APPLICATION

**Note:** The following is a typical application description. In case of other jobsite parameters, please contact our technical department.

### PRELIMINARY ANALYSES

Before starting the substrate preparation and applying the products, it is important to test various parameters in order to achieve a good and sustainable result.

Compressive strength of the substrate: min. 25 N/mm<sup>2</sup>

Tensile strength of the substrate: min. 1,5 N/mm<sup>2</sup>

POLYAC® BDM-AL must be applied on a dry surface.

Moisture content in the substrate: ≤ 5 % moisture.

Exception: ≤ 10 % moisture if the primer POLYAC® 18 is used.

Conditions during the application and curing: see "Application conditions" further described in this technical data sheet.

Technically studied dilatation joints must be provided. These are resumed in the synthetic resin system to be installed.

The flatness of the surface must be consistent with the desired requirements. If this is not the case, then correct measures have to be taken to fill in or smooth out the irregularities with products that are complementary to the substrate and to the synthetic resin system to be installed.

Shrink joints and passive cracks can be coated. This on condition that they are not used as dilatation joints or if they do not follow other

movements of the structure and the substrate and that they are flattened with products that are complementary to the substrate and to the synthetic resin system to be installed.

### REQUIRED TOOLS

Mixer with spindle (min. 300 rpm).

Spatula, rake or toothed trowel.

Spiked roller.

Masking tape.

### PREPARATION OF THE SUBSTRATE

POLYAC® BDM-AL is always applied on a suitable primer depending on the type of substrate.

POLYAC® 12: Dry, form-retaining, mineral substrates. POLYAC® 14: Moving or less form-retaining mineral substrates, asphalt or bituminous membranes. POLYAC® 15: Metal. POLYAC® 18: Damp, form-retaining, mineral substrates. (Always consult the POLYAC® primers technical data sheets) It is not necessary to place a primer on existing POLYAC® systems before applying POLYAC® BDM-AL. Before applying the primer:

Cracks, joints and other parts that show water leaks must first be made completely water-tight and leak-proof.

The surface must be mechanically pre-treated. This can be achieved by removing the dust by bullet- or sandblasting or by grinding the surface. Tiles are to be degreased well and grinded with a diamond blade. These treatments ensure that an open texture surface is obtained, to remove the cement skin from concrete and old remnants of coatings and adhesives.

High pressure water jetting is possible but then the surface must dry sufficiently before applying the primer. (Moisture content in the substrate: ≤ 5 % moisture. Exception: ≤ 10 % moisture if the primers POLYAC® 18 is used.

Always apply the products on a clean surface, free from adhesion reducing materials such as dirt, oil, grease, old coatings or surface treatments, ...

The parts of the surfaces to be coated that do not meet the requirements as described above (compressive strength, tensile strength, parts that are not well connected, ...) must be treated or removed and repaired according to a correct method and with products that are complementary to the substrate and the synthetic resin system to be installed. Remove any loose parts by brushing properly and remove dust with an industrial vacuum cleaner.

The surface must be mechanically pre-treated. This can be achieved by removing the dust by bullet- or sandblasting or by sanding the surface. The degree of roughness for metal surfaces is SA 21/2. Remove rust by sandblasting. The surface must be dry and free of impurities such as grease, oil or dust.

Galvanized steel is thoroughly cleaned in advance with water and soap or sandblasted. Degrease metal surfaces immediately after the mechanical preparation with SOLVENT MEK. After the SOLVENT MEK has fully evaporated, immediately apply a layer of POLYAC® 15 to prevent the steel from re-oxidizing.

### PREPARATION OF THE PRODUCT

Mix all POLYAC® BDM-AL components well before use to obtain a good paraffin distribution. Dispense an amount of resin that can be processed within 15 minutes. Add one package of POLYAC® PTC per 25 kg of POLYAC® BDM-AL. This mixture remains stable for 8 hours.

If a different colour is desired than the standard colours described in this technical data sheet, you can now add 2,5 % pigment powder to

the mixture and mix it completely again until a homogeneous mass is achieved.

Add 1 to 5 % of POLYAC® CATALYST.

Add POLYAC® CATALYST to POLYAC® BDM-AL.		
Temp.	In %	POLYAC® CATALYST per 1kg POLYAC® BDM-AL
0 °C	5 %	50 g
5 °C	4 %	40 g
10 °C	3 %	30 g
20 °C	2 %	20 g
30 °C	1 %	10 g

Mix the curing powder during one minute until fully dissolved. For vertical applications it is recommended to add 0,5 to 2 % of POLYAC® THIXOGENE.

## PREPARATION OF THE EQUIPMENT

Always work with clean mixing containers and application material.

## APPLICATION

OPTION 1: As anti-slip wear layer:

Apply only 1 layer. Spread the mixture with a spatula, rake or toothed trowel. Deaeration and levelling with a spiked roller is recommended. Immediately broadcast this layer full and abundantly with dry quartz and this within the processing time described in this technical data sheet. Minimum quartz grain size is 0,4 - 0,8 mm. Note: Do not disturb the paraffin layer that occurs during curing.

Layer	Product	Layer thickness mm	Consumption kg/m²
Primer	Depending on the substrate	≈ 0,3	0,25 - ...
Levelling layer	Optional	1,5 - ...	
Anti-slip wear layer	POLYAC® BDM-AL + broadcasting with dry quartz	Approx. 1,5 2 to 3	Approx. 1,8 4 - 6
Topcoat	POLYAC® 61-64 AF-65	0,6 - 1	0,6 - 1

OPTION 2: As a standard waterproofing system:

Always apply 2 layers. (Waterproofing layer + protective layer) Apply POLYAC® BDM-AL. Spread the mixture with a spatula, rake or toothed trowel. Deaeration and levelling with a spiked roller is recommended. After the first layer has cured, apply a second layer with a spatula, rake or toothed trowel. Deaerate and level with a spiked roller immediately. Only this last layer is then fully broadcasted with dry quartz after spreading and levelling and this within the processing time described in this technical data sheet. Minimum quartz grain size is 0,4 - 0,8 mm. Note: Do not disturb the paraffin layer that occurs during curing.

Layer	Product	Layer thickness mm	Consumption kg/m²
Primer	Depending on the substrate	≈ 0,3	0,25 - ...
Levelling layer	Optional	1,5 - ...	
Waterproofing layer	POLYAC® BDM-AL	Approx. 1,5	Approx. 1,8
Protective wear layer	POLYAC® BDM-AL + broadcasting with dry quartz	Approx. 1,5 2 to 3	Approx. 1,8 4 - 6
Topcoat	POLYAC® 61-64 AF-65	0,6 - 1	0,6 - 1

OPTION 3: As a waterproofing system according to ETAG 005: Roofs, Balconies, Terraces, ...

Always apply 2 layers. (Waterproofing layer + protective layer) First apply the waterproofing layer POLYAC® BDM-M+ with an inbedded reinforcement fleece POLYAC® REINFORCEMENT FLEECE. Spread a layer of POLYAC® BDM-M+ on the surface (approx. 1 mm thick).

Immediately (wet in wet) apply the fleece in the resin without creases or bulbs and pour another sufficient amount (wet in wet) of POLYAC® BDM-M+ onto this and spread out (approx. 1.5 mm thick). After this waterproofing layer has cured, apply the protective layer POLYAC® BDM-AL, spread out and deaerate immediately with a spiked roller. Only this last layer is then fully broadcasted with dry quartz grain after spreading and levelling and this within the processing time described in this technical data sheet. Minimum quartz grain size is 0,4 - 0,8 mm. Note: Do not disturb the paraffin layer that occurs during curing.

Layer	Product	Layer thickness mm	Consumption kg/m²
Primer	Depending on the substrate	≈ 0,3	0,25 - ...
Levelling layer	Optional	1,5 - ...	
Waterproofing layer	POLYAC® BDM-M+ POLYAC® REINFORCEMENT FLEECE POLYAC® BDM-M+	Approx. 1,0 Fleece	Approx. 1,0 Fleece
		Approx. 1,5	Approx. 1,5
Protective wear layer	POLYAC® BDM-AL + fully and abundantly broadcasted with dry quartz	Approx. 1,5	Approx. 1,8
		2 tot 3	4 - 6
Topcoat	POLYAC® 61-64 AF-65	0,6 - 1	0,6 - 1

OPTION 4: As a waterproofing system according to ETAG 033: Waterproofing bridge deck - Trafficable zone with cast asphalt. Always apply 2 layers. (Waterproofing layer + protective layer) Apply POLYAC® BDM-AL. Spread the mixture with a spatula, rake or toothed trowel. Deaeration and levelling with a spiked roller is recommended. After the first layer has cured, apply a second layer with a spatula, rake or toothed trowel. Deaerate and level with a spiked roller immediately. Only this last layer is then lightly broadcasted with dry quartz after spreading, levelling and deaerate. This within the processing time described in this technical data sheet. Minimum quartz grain size is 0,4 - 0,8 mm. Note: Do not disturb the paraffin layer that occurs during curing. A POLYAC® 17 intermediary primer is then applied to this system to optimize the adhesion of the cast asphalt to the installed POLYAC® system.

Layer	Product	Layer thickness mm	Consumption kg/m²
Primer	Depending on the substrate	≈ 0,3	0,25 - ...
Levelling layer	Optional	1,5 - ...	...
Waterproofing layer	POLYAC® BDM-AL	Approx. 1,5	Approx. 1,8
Protective wear layer	POLYAC® BDM-AL + lightly broadcasted with dry quartz	Approx. 1,5 + 0,3	Approx. 1,8 + Approx. 120 g/m²
Intermediary primer	POLYAC® 17	0.1-0.2	0.1-0.2 liter/m²
Finish	Cast Asphalt	...	...

OPTION 5: As a waterproofing system according to ETAG 033:

Waterproofing bridge deck - directly charged parts.

Always apply 2 layers. (Waterproofing layer + protective layer). Apply POLYAC® BDM-AL. Spread the mixture with a spatula, rake or toothed trowel. Deaeration and levelling with a spiked roller is recommended. After the first layer has cured, apply a second layer with a spatula, rake or toothed trowel. Deaerate and level with a spiked roller immediately. Only this last layer is then fully broadcasted with dry quartz after spreading and levelling and this within the processing time described in this technical data sheet. Minimum quartz grain size is 0,4 - 0,8 mm. Note: Do not disturb the paraffin layer that occurs during curing.

Layer	Product	Layer thickness mm	Consumption kg/m <sup>2</sup>
Primer	Depending on the substrate	≈ 0,3	0,25 - ...
Levelling layer	Optional	1,5 - ...	...
Waterproofing layer	POLYAC® BDM-AL	Approx. 1,5	Approx. 1,8
Protective wear layer	POLYAC® BDM-AL + fully and abundantly broadcasted with dry quartz	Approx. 1,5 + 0,3	Approx. 1,8 4 - 6
Topcoat	POLYAC® 61-64 AF	0,6 - 1	0,6 - 1

## FINISHING

OPTION 1, 2, 3, 5:

After 2 hours all loose quartz is removed and a POLYAC® topcoat can be applied. (Always consult the POLYAC® primers technical data sheets)

OPTION 4:

After the last POLYAC® BDM-AL layer has cured, apply the intermediary primer POLYAC® 17. After applying POLYAC® 17 the cast asphalt must be applied within a few hours, but in any case the same day. When in doubt, it is recommended to perform an adhesion test in advance.

## APPLICATION CONDITIONS

Conditions during the application and curing of the products.

The recommended processing temperature for substrate, environment, material and products is between +5 °C and +35 °C. For temperatures lower than +5 °C please contact RESIPLAST NV.

Relative humidity: Max. 85 %

Dew point: The temperature of the substrate and of the not fully cured product must be at least 3 °C higher than the dew point. Avoid condensation on the surface from the

Moment that the preparations start until the complete curing of the products. Ensure adequate ventilation and a low relative humidity during curing.

## CLEANING AND MAINTENANCE

Clean the used tools with SOLVENT MEK or ethyl acetate before the curing of POLYAC® BDM-AL. Cured products residues must be removed mechanically.

For the cleaning and maintenance of the installed synthetic resin system, please refer to the information leaflets:

Cleaning and maintenance of synthetic resin floor systems - INDUSTRY

Cleaning and maintenance of synthetic resin floor systems - PUBLIC AND PRIVATE BUILDINGS.

## COMPLIMENTARY PRODUCTS

- Cleaning solvent for tools: Solvent MEK or ethyl acetate
- POLYAC® CATALYST
- Pigment powder
- Dry sprinkling granulate
- Depending on the application: POLYAC® BDM-M+, POLYAC® REINFORCEMENT FLEECE, POLYAC® THIXOGENE, POLYAC® 17, POLYAC® primers and top layers.

## ADVICE / FOCAL POINTS

Always consult all technical and safety data sheets of the products concerned.

For applications with heavy direct charge and friction, the protective layer can be replaced by a layer of POLYAC® 55 with POLYAC® SL 2 FILLER or POLYAC® SL 3 FILLER, broadcasted with quartz.

## TECHNICAL DATA

### APPEARANCE - COMPOSITION

Liquid with low viscosity.

Colour POLYAC® BDM-AL is standard white or brown-grey.

POLYAC® PTC: Colourless liquid.

If a colour other than the standard is desired, pigment powder can be added to the resin.

### REACTION TIMES

Processing time after mixing: 10 to 15 min. Walkable: after 1 hour

Trafficable: after 1 hour

Recoatible: after 1 hour

Fully mechanical load: after 1 hour

Full chemical resistance: after 2 hours

Times measured at 20 °C; lower temperatures extend the curing time.

### CONSUMPTION

POLYAC® BDM-AL consumption depends on the substrate and the project type.

The recommended minimum layer thickness of POLYAC® BDM-AL is 1,5 mm. 1,5 mm/layer = 1,8 kg/layer.


### TECHNICAL DATA

Odour	Methyl methacrylate (See also information sheet "POLYAC® ODOUR")
Initiator: POLYAC® CATALYST	BPO 50 %, as a function of temperature, from 1 % to 5 % by weight, calculated on percentage of POLYAC® BDM-AL
Viscosity	600 - 1000 mPa.s (20 °C Brookfield, spindle III/50 tr/min.)
Density	1.2 g/ cm <sup>3</sup> ±0.1 (20 °C)
Flash point	10 °C (MMA, DIN 51755)
Peak exotherm temperature	130 – 145 °C
POLYAC® BDM-AL + 2 % POLYAC® BDM Part C + 2 % POLYAC® CATALYST	
Density	1.2 kg/dm <sup>3</sup>
Colour	White or brown-grey
Shore D hardness	40 – 60

### CHEMICAL RESISTANCES

Polymerized POLYAC® resins have good chemical resistance to alkalis, petroleum derivatives, acid, salts and maintenance products. For more information please contact RESIPLAST NV.

## CE TABLE

	
0749-CPD	
Resiplast NV/SA, Gulkenrodestraat 3, B-2160 Wommelgem	
13 BC2-562-4714-0001-001	
EN 1504-2	
Products and systems for the protection and repair of concrete structures.	
Crack bridging	Class B3.1 (-10 °C)
Resistance to chemicals	NPD
Resistance to thermal shock	NPD
Thermal compatibility EN1368	$\geq 1,5 \text{ N/mm}^2 (\geq 3,4 \text{ N/mm})$
Cross cut	NPD
Thermal expansion coefficient	NPD
Compressive strength	NPD
Linear shrinkage	NPD
Fire class EN 13501	EFL (BFL-S1 in system)
Adhesive pull strength	$\geq 1,5 \text{ N/mm}^2 (\geq 4 \text{ N/mm})$
Impact resistance	Class III
Capillary water absorption	$W < 0,1 \text{ kg/m}^2 \cdot \text{h}^{0.5}$
Water vapour permeability	Class III
CO <sub>2</sub> permeability	$SD \geq 50 \text{ m}$
Wear resistance - Taber	$< 3000 \text{ mg} (< 100 \text{ mg})$
Chloride diffusion	$1,9 \cdot 10^{-14} \text{ m}^2/\text{s}$
Hazardous substances	NPD
Artificial ageing	2000h no defect

## REFERENCE DOCUMENTS

Information sheet "POLYAC® ODOUR".



ETA certificate (ETA 17/0296) volgens ETAG 005

ATG certificate (ATG 3151) volgens ETAG 033 - G0003

Cahier des clauses techniques de mise en Oeuvre - Système d'étanchéité liquide POLYAC® STANDARD et POLYAC® BDM SYSTEM 5 - SAS ALPHA CONTROLE - (FR)

## PACKAGING

POLYAC® BDM-AL	25,6 kg	25 kg Metal can
		0,6 kg Plastic bottle
POLYAC® CATALYST	0,5 kg	Plastic pail
	5 kg	Plastic pail
	25 kg	Box
Pigment powder	1 kg	Plastic pail
	5 kg	Plastic pail
	25 kg	Bag
Filling granulate	25 kg	Bag

## STORAGE AND SHELF LIFE

Store POLYAC® products in a dry, well-ventilated storage area between +5 and +35 °C. Shelf life: 12 months after production date.

In case of doubt, please contact RESIPLAST NV and state the batch number on the packaging. Do not discharge into groundwater, surface water of sewers. Dispose of contaminated packaging and residues in accordance with the applicable legal requirements.

## SAFETY PRECAUTIONS

Carefully read the safety data sheets before using POLYAC® products. A characteristic odour arises during processing. Ensure adequate ventilation, keep away from sources of ignition and do not smoke. Avoid skin contact. Eye irritation and/or hypersensitivity may occur with severe vapour concentration, inhalation and/or skin contact. Do not store food (food, drinks) in the same workspace. Always wear personal safety equipment in accordance with the applicable local guidelines and legislation. Gloves and safety glasses are mandatory.

The above information is provided in good faith, but without any guarantees. The application, use and processing of the products are beyond our control and are, as such, the sole responsibility of the user/processor. In the event that Resiplast N.V. is still held liable for damages, then the claim will still be limited to the value of the goods delivered. We always aim to deliver consistently high quality goods. All values on this technical sheet are average values that result from tests carried out under laboratory conditions (20 °C and 50 % RH). Values that are measured on the construction site may show a slight deviation since the environmental conditions, the application, and the way of processing our products are beyond our control. Do not add any products other than those indicated on the technical documentation. This version replaces all previous versions. Version 2.0 Date: 7 May 2021 8:45 am