PARACRYL FR



CHARACTERISTICS

- Fire resistant, high-quality plasto-elastic sealing kit based on an acrylic dispersion
- Tested to BS 476: Part 20: 1987 and prEN 1366-3: 1998 in vertical joints up to 50 mm wide. The sealant maintained its integrity during the test period (241 minutes) with temperatures rising to 1150°C
- Intumescent: foams up if in contact with fire
- Water-based
- Can be painted when vulcanised
- Chlorine, halogen, phthalate free

APPLICATIONS

- Can be used for the sealing of connecting joints in the building industry (indoor use), around doors and frames (indoor use), etc. where high requirements are set regarding fire safety.
- Ideal for fire rated construction movement joints with an elongation of up to 7.5%
- Suitable for all porous surfaces (wood, stone, concrete, plaster...) and metal, ceramic tiles and hard PVC.

TECHNICAL CHARACTERISTICS		
Uncured sealant		
Type of sealant	Acrylic	
Vulcanising system	Evaporation of water	
Skin forming time (23°C and 50% R.H.)	65 min.	
Vulcanisation rate (23°C and 50% R.H.)	0,5 mm/24h	
Density: ISO 1183	1,64 g/ml	
Processing temperature	+5°C - +40°C	
Shelf life, in the original packing in dry conditions between +5°C - +25°C	Min. 12 months	
Cured sealant		
Shore A hardness: ISO 868	32	
Elastic recovery: ISO 7389	<50%	
Deformation capability: ISO 11600	7,5%	
Modulus at 100% elongation: ISO 8339	0,12 N/mm ²	
% Elongation at break: ISO 8339	180%	
Sound Reduction Index: EN ISO 10140-2:2010	55 dB	
Temperature resistance	-30°C - +100°C. Loses elasticity above 100°C but keep integrity (joint protection) up to 1100°C.	

PACKING AND COLOURS
25 cartridges of 310 ml/box - 48 boxes/pallet
White

METHOD OF USE

Preparation

All surfaces should be dry, clean and free from dust or grease. When necessary, degrease with **Parasilico Cleaner**, MEK, or alcohol. It is recommended that apply a small test area prior to general use.

Application

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Apply with use of standard sealant applicator gun. Joint design is essential for the fire rating properties of the sealant (see test dimensions).

Joint dimensions

Joint width	Joint depth	Backing material	Integrity	*Insulation		
50 mm	25 mm	PU foam tube	241 min.	78 min.		
20 mm	10 mm	Ceramic fibre (20 mm thick)	241 min.	70 min.		
*Time during which the temperature has increased to 180°C at the back side of the backing material						

Tooling

When needed with **DL100** or tools.

Cleaning

Before curing: with water.

After curing: mechanically or with Parasilico Cleaner.

Repairing

With the same product.

SAFETY

Consult the safety data sheet.

LIMITATIONS

Cannot be used for joints that are permanently exposed to water.

TECHNICAL APPROVALS

BS 476: Part 20: 1987 and prEN 1366-3: 1998





EN 15651-1 F INT No. DoP: MP0060025



* Information sur le niveau d'émission de substances volatiles dans l'air intérieur, présentant un risque de toxicité par inhalation, sur une échelle de classe allant de A+ (très faibles émissions) à C (fortes émissions).

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